


875 .058 W

Work Order ID 86730

86730

July-06-12 11:46:36 AM

Item ID: D2971 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Cross Bolt Spacer
Start Date: 7/06/12 Start Qty: 20.00 *20* Cust Item ID:
Required Date: 8/10/12 Req'd Qty: 20.00 *20* Customer:
Reference:


Approvals: Process Plan:  Date: 12/07/22 Tooling: Date: Run Start *NR1*
QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2971	Rev A1


100	Hardinge CNC LATHE SMALL	0.00							
100									
Hardinge	Memo	0.00							
Hardinge CNC Lathe Small	as per Dwg D2971 & Folio FA288								

DAS 13 9-89 12/7/22

21 


110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.00							
Quality Control									

DAS 13 9-89 12/7/22

21 

120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS 14 9-89 12/07/22

21 

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: LG	0.00				21	0	06	12/08/02
130									
Packaging	Memo	0.00							
Packaging	***STOCK IN SKIDTUBE CELL***								
140	QC21- Final Inspection - Work Order Release	0.00							12/8/10
140									
QC	Memo	0.00							
Quality Control									mf 12-08-08

W/O:		WORK ORDER CHANGES					
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Picklist Print

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Work Order ID: 86730

Parent Item: D2971

Parent Item Name: Cross Bolt Spacer

Start Date: 7/06/12

Required Date: 8/10/12

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP B02.11.04Re-format; Ø0.875" x 0.058" was Ø0.625" x 0.065"KJ

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.875W.058 6061-T6 RD Tubc .875 x .058W		Purchased	No			100	f	25.3340	0.2833	5.96421			

Location

MAT015

107837

Loc Qty

25.334

25.334

Loc Code

DAS
13
9-89

12/7/22

DAS
13
9-89

6061 T6 RD Tube .875 x .065W

Full 12.08.02 M 107710
M6061T6T0.875W.065

6.5 AT

DAS
13
9-89

Dart Aerospace Ltd

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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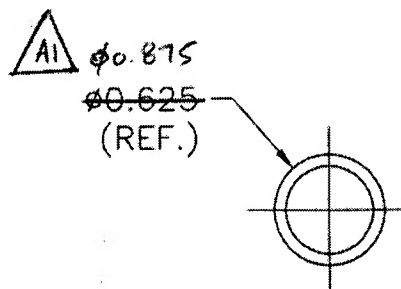
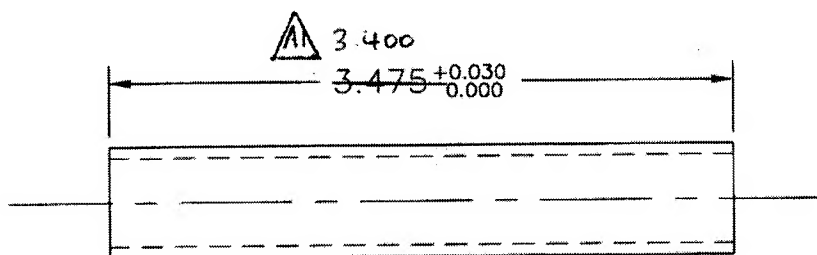
NOTE: Date & initial all entries



DESIGN <i>RT</i>	DRAWN BY <i>RT</i>	DART AEROSPACE USA, INC. BELLEVUE, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2971	REV. A SHEET 1 OF 1
DATE 00.03.13		TITLE CROSS BOLT SPACER SCALE 1:1	
A	00.03.13	NEW ISSUE	
AI	<i>4/12/02</i>	CHANGE TO 0.875 OD X 0.058 WALL	

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 86730 *pl 12-07-5*

RELEASED
00.05.11 *[Signature]*



0.875 DIA X 0.058 WALL *AI*
MATERIAL: 6061-T6 (WW-T-700/6) ~~0.625 DIA X 0.065 WALL~~
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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